Abstract: 4022 Preliminary results of a phase 1 study of LB1908, an autologous Claudin 18.2-targeted chimeric antigen receptor T-cell product, in patients with advanced gastroesophageal adenocarcinoma

Authors: David Zhen MD¹, Christos Fountzilas² MD, Richard T Maziarz MD³, Emerson Y Chen MD⁵, Mythili Koneru MD PhD⁵, Sahista Vahora PharmD⁵, Christian Davis MS⁵, Da Xu PhD⁵, and Anthony F Shields MD⁶

¹Fred Hutchinson Cancer Center, Seattle WA; ²Roswell Park Comprehensive Cancer Center, Buffalo NY; ³Oregon Health and Scienc e University, Portland OR; ⁴Vanderbilt University Medical Center, Nashville TN; ⁵Legend Biotech Inc USA; ⁶Karmanos Cancer Institute Wayne State University, Detroit MI

Introduction

Claudin 18.2 (CLDN18.2) is expressed on most gastric, gastroesophageal, and esophageal adenocarcinomas (GC, GEJC, EC), with normal expression limited to the gastric epithelium. CLDN18.2 is a promising therapeutic target for multiple upper GI cancers. We present preliminary results of the Phase 1 dose-escalation trial of LB1908, a CLDN18.2-targeted autologous chimeric antigen receptor (CAR)-T cell product, in adults with GC, GEJC, or EC.

LB1908 Profile

Figure 1. LB1908 Structure



- Autologous CAR-T cell product
- VhH binding domain with high affinity and specificity for Claudin 18.2
- 4-1BB co-stimulatory domain

Methods

- This is an ongoing, open-label, multicenter phase 1 doseescalation/expansion trial
- Enrolling patients with locally advanced/unresectable or metastatic GC, GEJC, or EC
- ≥ 1 prior line of treatment
- ECOG ≤1 & adequate organ function
- CLDN18.2 expression of 1+ in ≥50% of tumor cells
- Prior CLDN18.2-directed therapies allowable
- Primary objectives to evaluate safety, tolerability, pharmacokinetics (PK) and preliminary antitumor activity of LB1908
- Dose-escalation design using modified 3+3 evaluating up to 3 dose levels: 0.5, 1.5, and 3 x 10⁶ CAR+ viable T cells/kg
- LB1908 administered as a single infusion after 3 days of lymphodepletion with cyclophosphamide (300 mg/m²/dose) and fludarabine (30 mg/m²/dose)
- Bridging therapy allowed between leukapheresis and lymphodepletion/LB1908 infusion

Claudin 18.2 Expression

- Potential patients are prescreened to determine tumor CLDN18.2 expression status based on centrally performed immunohistochemistry assay using Ventana 43-14A antibody
- 1+ expression in ≥50% of tumor cells is considered positive (red dotted line in **Figure 2**)
- 59% (52 of 88 patients tested) were CLDN18.2 positive at this threshold

Figure 2. Membrane Staining Intensity of CLDN18.2 in Tumor **Biopsies from Patients**



Intensity Level Membrane 0 Membrane 1+ Membrane 2+ Membrane 3+

Table

Age Sex: fe ECOG Primar EC

GC GEJC Numbe

≤2 ≥3 CLDN1 H sco % ≥]+

Prior li ≥2

nbei ... s∕ug <u>>0</u>

Table 2. PK Parameters

C_{max} (c Median T_{max} (dc Mediar T_{last} (da Median AUC_{last} Median *1 subje this sub

Figure 3. Infiltration of Tumor Tissue by CD3+CAR+ T Cells (arrows)

Patient Demographics and Baseline Characteristics

As of the data cutoff of May 14, 2025, 9 patients had received LB1908, n=6 at dose level (DL) 1 (0.5x10⁶ cells/kg) and n=3 at DL2 (1.5x10⁶ cells/kg).

1. Patient Baseline and Demographic Characteristics						
	DL1: 0.5 × 10 ⁶ DL2: 1.5 × 10 ⁶ CAR+ T cells/kg CAR+ T cells/kg		Overall			
、	[N=6]	[N=3]	[N=9]			
ear), median	53	58	56			
nale	1 (16.7)	0	1 (11.1)			
Performance Score at Baseline n(%)						
	2 (33.3)	0	2 (22.2)			
	4 (66.7)	3(100)	7 (77.8)			
y tumor type n (%)						
	3 (50.0)	2 (66.7)	5 (55.6)			
	2 (33.3)	0	2 (22.2)			
	1 (16.7)	1 (33.3)	2 (22.2)			
er of metastatic sites						
	0	1 (33.3)	1 (11.1)			
	6 (100)	2 (66.7)	8 (88.9)			
.2 expression						
re, median	263	288	269			
median	95	98	95			
es of therapy n (%)						
	1 (16.7)	0	1 (11.1)			
	5 (83.3)	3 (100)	8 (88.9)			

Pharmacokinetics

• Expansion of CAR+ T cell cells (measured by qPCR) observed in all patients

- Preliminary evidence of dose-exposure relationship
- CAR-T expansion was preserved in patients receiving early/prophylactic steroids

Figure 2. Peripheral CAR-T Cell Expansion



Dose levels (N)	DL1 (N = 6)	$DL2 (N = 2^*)$	Overall (N = 8*)
opies/µg gDNA) n (min, max)	1594 (264, 6922)	5167 (2211, 8124)	2048 (264, 8124)
ays) 1 (min, max)	14 (11, 15)	20 (20, 21)	14 (11, 21)
ays) n (min, max)	16 (13, 28)	28 (27, 30)	21 (13, 30)
(copies*day/µg gDNA) n (min, max)	7663 (1182, 37122)	44201 (19641, 68761)	10281 (1182, 68761)
ct at DL2 has incomplete PK c ject were not included in the	lata (through day 14 analysis) due to recent dosing	g; PK parameters for



Immunohistochemistry of FFPE sections (tissues collected at Day 10 post-infusion) with anti-human CD3 Ab and in situ hybridization with RNA probe for CAR transgene. Scale bar=50 um

Glevents CAR-T Cell Toxicities

BOR

• LB1908, a CLDN18.2-targeted autologous CAR-T product, demonstrated encouraging antitumor activity in heavily pre-treated patients with GC/GEJC/EC. • Durable antitumor activity was observed even at lower dose levels. • CAR-T expansion was detected in all treated patients, with preliminary evidence of a dose-exposure relationship. • Upper GI toxicity (manifesting as gastric mucosal injury), consistent with an on-target/off-tumor effect of CLDN18.2-targeting, was mitigated with steroid prophylaxis without compromising CAR-T expansion or antitumor activity. Acknowledgements and Disclosures: This study was funded by Legend Biotech USA Inc. We would like thank patients, families, and caregivers for their participation.

Results

Safety

Safety Summary

• All patients experienced TEAEs, with at least 1 TEAE Grade ≥3 • The most common Grade ≥3 TEAEs were hematologic/cytopenias and

attributed to the lymphodepletion regimen

• Of the 8 ≥Grade 3 non-hematologic TEAEs considered related to LB1908, only gastritis/gastric mucosal injury occurred in ≥2 patients (n=5)

- Including 1 DLT of gastric mucosal injury in a patient in DL1
- Three of the GI events have resolved; 1 is resolving and 1 is ongoing <u>Upper Gastrointestinal Toxicity</u>
- Gastritis/gastric mucosal injury was observed in 5 patients (all Grade 3) and considered an on-target/off-tumor toxicity
- Initial symptoms arose within 2 weeks post-infusion
 - Endoscopic biopsies in some patients demonstrated infiltration of the gastric submucosa with T cells
- A mitigation strategy including non-absorbable (beclomethasone) and systemic steroids ameliorated the severity and duration of upper
- CRS occurred in 7 patients (77.8%), all low-grade (no grade ≥3 events)
 - Median time to onset: 6 days (range: 4 to 10)
 - Median duration: 6 days (range: 4 to 9); all events resolved
 - Tocilizumab use: 3 (33.3%)
- No patient required steroids or ICU admission
- No ICANS observed

Table 3. Integrated Patient Summary

Dose Level	Patient #	Primary Disease	Number of Metastatic sites	Number of prior LOT	CLDN18.2 expression (1+/2+/3+)	LB1908 Cmax (copies/ug gDNA)	CRS (max grade)	Maximum Change in Sum of Target Lesions (BOR)
Dose Level 1 0.5x10 ⁶ cells/kg	1	GC	3 (including liver)	2	5%/15%/70%	509	Grade 2	+21.9% (PD)
	2	EC	3 (including liver and bone)	1	2%/30%/65%	2359	Grade 2	-40.5% (PR)
	3	GC	4 (including liver)	2	0%/5%/90%	1886	Grade 2	-34.5% (PD)
	4	EC	4	2	2%/5%/90%	1303	Grade 2	-10.0% (SD)
	5	EC	6 (including liver)	2	5%/15%/78%	6922	Grade 2	-30.7% (PD)
	6	GEJ	3 (including liver)	2	12%/43%/40%	264	Grade 1	-8.9% (PD)
<u>Dose Level 2</u> 1.5x10 ⁶ cells/kg	7	GEJ	1	2	10%/63%/15%	8124	Grade 1	-16.9% (SD)
	8	EC	3 (including liver)	8	2%/2%/94%	2211	none	-24.9% (SD)
	9	EC	3 (including liver and bone)	4	0%/1%/99%	Data Pending	None	Non-evaluable
=best overall resp	oonse; CRS=cyte	okine release	syndrome; DL=dose level; LOT=line	of therapy; PD=pr	ogressive disease; PR=parti	al response; SD=stabl	e disease	

Conclusions

email: dbzhen@uw.edu Clinicaltrials.gov no. NCT05539430

Antitumor Activity

Figure 4. Change in Target Lesion Size over Time



Note: 8 patients were response-evaluable; 1 patient did not have disease evaluation before data cutoff

Figure 5. Best Percent Change from Baseline in Sum of Target Lesion Measurements



Patients

PD, progressive disease; PR, partial response; SD, stable disease Note: 8 patients were response-evaluable; 1 patient did not have disease evaluation before data cutoff